

Air Conditioning (A/C) Pressure Relief Valve

Base Part Number: Base Part Number: 19D594

Removal

NOTE: The pressure relief valve is available only as part of the A/C compressor.

1. Remove the A/C compressor.

Refer to: [Air Conditioning \(A/C\) Compressor - 2.7L EcoBoost \(238kW/324PS\)](#) (412-00 Climate Control System - General Information, Removal and Installation).

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Installation

1. To install, reverse the removal procedure.

2. Add the correct amount of clean Polyalkylene Glycol (PAG) oil to the refrigerant system.

Refer to: [Refrigerant Oil Adding - Vehicles With: R1234YF Refrigerant](#) (412-00 Climate Control System - General Information, General Procedures).